

**COMMITED TO QUALITY** 

STRONGER | FOR A BETTER MATERIALS | RESULTS



Chamunda Plastic Pvt. Ltd. is one of the Quality Oriented Manufacturers since 1999 for the complete range of HDPE/MDPE/PP/PPH/PVDF/PPR pipes. Company also offers a complete range of HDPE/MDPE/PP/PPR/PPH/PVDF Pipe Fittings and Valves. Our range includes Pipes ranging from 20mm to 400mm, fitting ranging from 20mm to 630mm and all type of valves ranging from 0.5" to 12"

Our Products well appreciated and accepted in the Chemical, Pharma, Salt, Slurry, Beverages, Irrigation, Agriculture and Govt. Project Consultancy across India and Abroad.



### **QUALITY SYSTEM & QUALITY CONTROL**

Chamunda Plastic Pvt. Ltd. believes in adhering to the highest Quality Assurance system supports and ensures highest quality in the industry for the products manufactured with timely supply to our customers which meet the requirement completely. Chamunda Plastic Pvt. Ltd. products are stringently checked at each stage of the production as well as post production process.

We satisfy the requirements of our clients by foreseeing their future demands, by maintaining a constant relationship with our customers & understanding their exact requirements.



#### **SUPPORT & INFRASTRUCTURE**

Support and InfrastructureOur infrastructure plays an important role in enabling us to meet the exact requirements and standards of the industry. We are empowered by a sophisticated infrastructure, supported by highly experienced professionals.

All our equipment and machinery incorporate the latest technologies that enable us to maintain our competitive edge in the market.



We cater to a wide and expanding network of clients, spread all across the India and Abroad.

Our presence in many chemical and pharmaceuticals companies in India as well as abroad is a result of the Quality Product, Cost Effectiveness and our Services to make our Customers Successful using CPI products. Chamunda Plastic Pvt. Ltd. dealers are spread across India.

### **CERTIFIED**



ISO 9001:2015



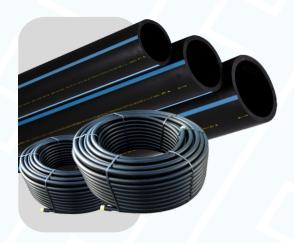


#### INDEX

PIPES	03
- HDPE PIPES	03
- MDPE PIPES	03
- PPRC PIPES	04
- PP PIPES	04
- PVDF PIPES	05
- PPH PIPES	05
HDPE FITTINGS	06
ELECTRO FUSION FITTINGS	07
SPIGOT FITTINGS	08
PPH FITTINGS	09
PPRC FITTINGS	10
PPRC FITTINGS	11
PP FITTINGS	12
PVDF FITTINGS	13
COMPRESSION FITTINGS	14
VALVES	15
ENGINEERING ITEMS	16
WELDING PROCESS	17
OUR CLIENTS	18
APPLICATION	19



### **HDPE PIPES**



We are considered a prominent HDPE Pipes Manufacturer, Exporter and Supplier from India. Our HDPE Pipes are manufactured using High Density Polyethylene that ensures their flawless performance and long functional life. These pipes are quite useful for carrying potable water, slurries, hazardous wastes, wastewater, cables, chemicals and compressed gases as well as oils.

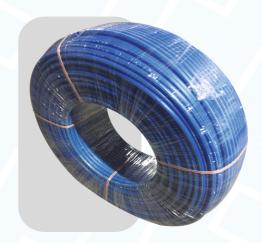
 Manufacturing Range
 : 20 mm OD to 400 mm OD

 Grade
 : PE - 63, PE - 80, PE - 100

 Standards
 : IS 4984 - 2016, ISO - 4427

: PN-2.5 TO PN-10

### **MDPE PIPES**



Medium Density Polyethylene Pipe is Used for drinking water and house tap connection.

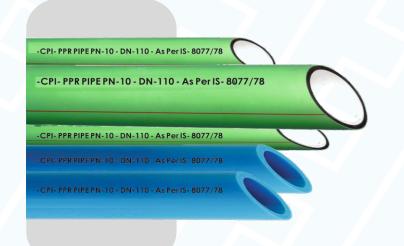
Manufacturing Range: 20 mm OD to 50 mm OD

Grade: PE - 80, SDR-9, SDR-11

Standards : ISO - 4427

: PN-10 TO PN-16

#### **PPRC PIPES**



Manufacturing Range: 20 mm OD to 400 mm OD

**SDR** : SDR-7.4 TO 11

**Standards** : IS 15801:2008 ISO:8077/78

: PN-10 TO PN-16

**CHAMUNDA PLASTIC PVT. LTD.** vast experience of 2 decades and research has developed an ultimate piping solution for industrial Piping has been developed for all applications such as Chemical applications, water line, Air Lines, Fire and Safety, Raw water, R.O. water, Condensate line, higher and lower temperature applications, all types of utility line and process lines.

#### **PP PIPES**

**CHAMUNDA PLASTIC PVT. LTD.** PIPE Manufacturer, Exporter and Supplier from India It is a semi-rigid, translucent polymer with good toughness and weather resistance properties, low water absorption and is easily moulded to desired shapes. PP is a largely non-polar, partially crystalline thermoplastic with a crystallinity of 60 to 70% and a density of 0.90 to 3 0.91 g/cm which is amongst the lowest for all plastics.

High Thermal Resistance: Less vulnerable to weathering High Stress Crack Resistance: Prevents inching growth of cracks

Manufacturing Range: 20 mm OD to 400 mm OD

**Standards** : ISO-8077/78



#### **PVDF PIPES**

We make Polyvinylidene Fluoride (PVDF) is a tough engineering thermoplastic that offer a unique balance of performance properties. Polyvinylidene Fluoride (PVDF), thermopolymer of 1,1-difluoroethylene, is a tough engineering thermoplastic. pvdf has the characteristic properties of high resistance to chemical attacks intrinsic to all fluoropolymers based on the very high strength go the carbon - Fluorine atom bond

#### **Description:**

Resistance to most chemicals and solvents.

Exceptional out door weather resistance due to its total inertness to UV Radiation

Mechanical Strength and Toughness.

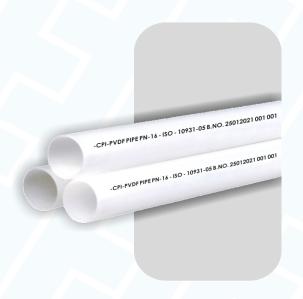
Very smooth surface can be obtained.

High Abrasion Resistance.

#### Application:

Corrosion Protection in the chemical Industry | Handling Bromine | Specialty Chemicals | Insecticides Plants | Chloro Alkali Plant, Sugar Industry | High Purity applications | Paper & Pulp Industry | Phosphoric acid | Chromic Acid | Nitric Acid | Sulphuric acid

Manufacturing range: 20 mm OD to 160 mm OD



#### **PPH PIPES**

PPH - Polypropylene Homopolymer shows a high mechanical strength,

- High impact strength, but a low notched impact strength.
- PP resists stress cracking and it is easy to weld.
- High Thermal and stress, crack Resistance
- Non Toxic, Food grade
- Excellent Chemical Resistance The working temperature ranges between +5°C and 100°C.

#### Application:

- Metallurgy Plants
- Chemical Industry
- Fluorochemical Industry
- Phosphoric acid plants
- Steel Plants
- Chemical waste treatment plants
- Oil manufacturing plants, Pickling lines

**Textile Industry** 

Manufacturing range: 20 mm OD to 400 mm OD

**Standards:** As Per DIN - 8077 / 78



# HDPE FITTINGS





**Short Neck Stub End** 



**Long Neck Stub End** 



Slip-on Flange Mfg Range : 20 mm OD to 630 mm OD Mfg Range : 20 mm OD to 630 mm OD Mfg Range : 20 mm OD to 630 mm OD



**Blind Flange** 



Sandwich Flange



**Paddle Flange** 



Weld Neck Flange Mfg Range : 32 mm OD to 315 mm OD Mfg Range : 75 mm OD to 315 mm OD Mfg Range : 20 mm OD to 160 mm OD



Bend ( 6 Kg. & 10 Kg. )



**Tee ( 6 Kg. & 10 Kg. )** Mfg Range : 20 mm OD to 160 mm OD



Reducer Mfg Range: 32 mm OD to 315 mm OD



End Cap Mfg Range: 63 mm OD to 450 mm OD



**Tail Piece** Mfg Range: 32 mm OD to 160 mm OD



Tail Peace With Flange Mfg Range : 32 mm OD to 110 mm OD



# **ELECTROFUSION FITTINGS**



Electrofusion Tee
Mfg Range: 50 mm OD to 110 mm OD
IN KIT: 125 mm OD to 315 mm OD



Electrofusion Elbow 90° Mfg Range: 50 mm OD to 110 mm OD IN KIT: 125 mm OD to 315 mm OD



Electrofusion Coupler
Mfg Range: 20 mm OD to 315 mm OD



Electrofusion End Cap
Mfg Range: 32 mm OD to 110 mm OD
IN KIT: 125 mm OD to 315 mm OD



Electrofusion Elbow 45° Mfg Range: 32 mm OD to 110 mm OD IN KIT: 125 mm OD to 315 mm OD



Stub End (180 mm Long)
Mfg Range: 32 mm OD to 315 mm OD



**Electrofusion Tapping Tee**Mfg Range: 63 mm OD to 160 mm OD



**Electrofusion Saddle**Mfg Range: 63 mm OD to 160 mm OD



Electrofusion Reducer
Mfg Range: 20 mm OD to 110 mm OD
IN KIT: 125 mm OD to 315 mm OD

# SPIGOT FITTINGS



Spigot End Cap Mfg Range: 20 mm OD to 160 mm OD



Bend (Spigot Type) (6 Kg. & 10 Kg.) Mfg Range: 20 mm OD to 315 mm OD



Tee ( Spigot Type ) ( 6 Kg. & 10 Kg. ) Mfg Range : 20 mm OD to 315 mm OD



Sandwich Flange Mfg Range: 20 mm OD to 315 mm OD



**Spigot Reducing Tee** Mfg Range : 63 mm OD to 315 mm OD



Spigot Elbow 45 Degree Mfg Range : 20 mm OD to 315 mm OD



Reducer (Spigot Type)
Mfg Range: 20 mm OD to 315 mm OD



# PPH FITTINGS





Short Neck Stub End Mfg Range: 20 mm OD to 400 mm OD



Long Neck Stub End Mfg Range : 20 mm OD to 400 mm OD



Slip-on Flange Mfg Range : 20 mm OD to 400 mm OD



Blind Flange Mfg Range : 20 mm OD to 400 mm OD



Bend Socket Weld ( 6 Kg. & 10 Kg. ) Mfg Range: 20 mm OD to 160 mm OD



Tee Socket Weld ( 6 Kg. & 10 Kg. ) Mfg Range: 20 mm OD to 160 mm OD



Bend (Spigot Type) (6 Kg. & 10 Kg.) Mfg Range: 63 mm OD to 315 mm OD



Tee ( Spigot Type ) ( 6 Kg. & 10 Kg. ) Mfg Range: 63 mm OD to 315 mm OD



Reducing Tee (Socket & But weld) Mfg Range: 32 mm OD to 315 mm OD



Reducer (Socket & But weld) Mfg Range : 20 mm OD to 400 mm OD



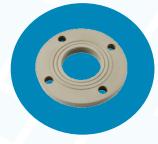
End Cap (Socket & But weld)
Mfg Range: 20 mm OD to 400 mm OD



Tail Piece Mfg Range: 32 mm OD to 315 mm OD



Core Flange Mfg Range : 32 mm OD to 160 mm OD



PPH Sandwich Flange Mfg Range : 20 mm OD to 315 mm OD



PPH Coupler Mfg Range : 20 mm OD to 160 mm OD



PPH Union Mfg Range : 20 mm OD to 63 mm OD

# | PPRC FITTINGS





Bend ( 90 Degree ) Mfg Range : 20 mm OD to 160 mm OD



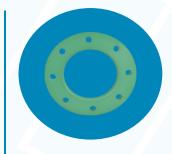
Bend ( 45 Degree ) Mfg Range : 20 mm OD to 160 mm OD



Tee Mfg Range : 20 mm OD to 160 mm OD



Coupler Mfg Range : 20 mm OD to 160 mm OD



Slip On Flange Mfg Range : 20 mm OD to 400 mm OD



Core Flange ( LN ) Mfg Range : 20 mm OD to 160 mm OD



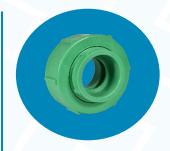
Reducer Mfg Range : 20 mm OD to 160 mm OD



Reducing Tee Mfg Range : 20 mm OD to 160 mm OD



Ball Valves Mfg Range: 1/2" to 2½"



**Union**Mfg Range: 20 mm OD to 63 mm OD



End Cup
Mfg Range: 20 mm OD to 160 mm OD



Ms Powder Coated Flange
Mfg Range: 20 mm OD to 160 mm OD



Spigot Elbow Mfg Range: 63 mm OD to 315 mm OD



Spigot Tee Mfg Range: 63 mm OD to 315 mm OD



Long Neck Mfg Range : 125 mm OD to 400 mm OD



Welding Machine Die Mfg Range: 20 mm to 160 mm

# PPRC FITTINGS





Female Thread Tee Mfg Range : 20 mm OD to 32 mm OD



Male Thread Elbow Mfg Range : 20 mm OD to 32 mm OD



Female Thread Elow Mfg Range : 20 mm OD to 32 mm OD



Male Thread Adptor
Mfg Range: 20 mm OD to 63 mm OD



Mfg Range : 20 mm OD to 32 mm OD



Female Thread Adptor Mfg Range: 20 mm OD to 63 mm OD

## PP FITTINGS

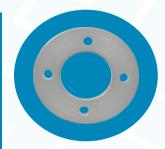




Short Neck Stub End Mfg Range : 20 mm OD to 500 mm OD



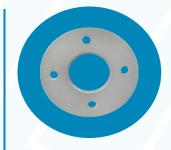
Long Neck Stub End Mfg Range : 20 mm OD to 500 mm OD



Slip-on Flange Mfg Range : 20 mm OD to 630 mm OD



Blind Flange Mfg Range : 20 mm OD to 630 mm OD



Threaded Flange Mfg Range : 20 mm OD to 315 mm OD



Bend ( 6 Kg. & 10 Kg. ) Mfg Range : 20 mm OD to 160 mm OD



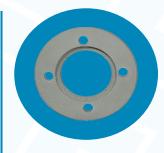
Tee ( 6 Kg. & 10 Kg. ) Mfg Range : 20 mm OD to 160 mm OD



Bend ( Spigot Type ) ( 6 Kg. & 10 Kg. ) Mfg Range: 63 mm OD to 315 mm OD



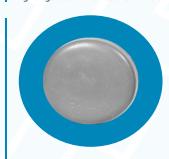
Tee ( Spigot Type ) (  $6~\mathrm{Kg.} \ \& \ 10~\mathrm{Kg.}$  ) Mfg Range :  $63~\mathrm{mm}$  OD to  $315~\mathrm{mm}$  OD



Tail Piece Flanged Mfg Range : 32 mm OD to 315 mm OD



Reducer Mfg Range : 20 mm OD to 630 mm OD



End Cap Mfg Range: 63 mm OD to 400 mm OD



Tail Piece Mfg Range: 32 mm OD to 315 mm OD



Socket ( Plain )
Mfg Range: 20 mm OD to 200 mm OD
Socket ( Threaded )
Mfg Range: 20 mm OD to 63 mm OD

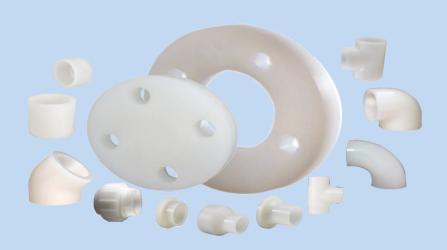


Socket Bend ( Plain )
Mfg Range: 20 mm OD to 160 mm OD
Socket Bend ( Threaded )
Mfg Range: 20 mm OD to 63 mm OD



Socket Tee ( Plain )
Mfg Range: 20 mm OD to 160 mm OD
Socket Tee ( Threaded )
Mfg Range: 20 mm OD to 63 mm OD

# **PVDF FITTINGS**





Bend ( 90 Degree ) Mfg Range : 20 mm OD to 160 mm OD



Bend ( 45 Degree ) Mfg Range : 20 mm OD to 160 mm OD



Tee Mfg Range : 20 mm OD to 160 mm OD



Coupler Mfg Range : 20 mm OD to 160 mm OD



Slip On Flange Mfg Range : 20 mm OD to 160 mm OD



Core Flange ( LN ) Mfg Range : 20 mm OD to 160 mm OD



Reducer (Socket & But weld) Mfg Range : 20 mm OD to 160 mm OD



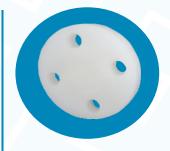
Union Mfg Range : 20 mm to 63 mm



Buttweld Elbow Mfg Range : 1/2" to 1"



Buttweld Tee Mfg Range : 1/2" to 1"



Blind Flange Mfg Range : 20 mm to 160 mm



End Cup (Socket & But weld) Mfg Range : 20 mm to 160 mm



Core Flange Socket Mfg Range: 20 mm OD to 160 mm OD



# | COMPRESSION | FITTINGS



Coupler Mfg Range : 20 mm OD



**Compression Elbow** Mfg Range : 20 mm OD



Elbow FTA Mfg Range : 20 mm OD



Elbow MTA Mfg Range : 20 mm OD



Mfg Range : 20 mm OD



ELBOW MTA Mfg Range : 20 mm OD



MTA Mfg Range : 20 mm OD



End Cap Mfg Range : 20 mm OD



Blue Service Saddle Mfg Range : 63 mm OD to 160 mm OD



**Brass Ferrul** Mfg Range : 15 mm OD to 25 mm OD



Flow Control Vale Mfg Range: 15 mm OD

# **VALVES**





Ball Valves Flanged End
Manufacturing Range: 1/2" to 12"
M.O.C.: PP / ISO PP / HDPE / PPH / PVDF



Ball Valves Screw End Manufacturing Range: 1/2" to 4" M.O.C.: PP / ISO PP / PPH / PVDF



HDPE Ball Valves
Manufacturing Range: 1/2" to 12"
M.O.C.: HDPE



Sight Glass
Manufacturing Range: 1/2" to 12"
M.O.C.: PP / ISO PP / PPH / PVDF



Foot Valves Flanged End Manufacturing Range: 1" to 12" M.O.C.: PP / ISO PP / PPH / PVDF



Foot Valves Screw End Manufacturing Range: 1" to 4" M.O.C.: PP / ISO PP / PPH / PVDF



Ball NRV Flanged Endalves Flanged End Manufacturing Range: 1" to 12" M.O.C.: PP / ISO PP / PPH / PVDF



NRV Screw End
Manufacturing Range: 1" to 4"
M.O.C.: PP / ISO PP / PPH / PVDF



Diaphragm Valves Flanged End Manufacturing Range: 1" to 6" M.O.C.: PP / ISO PP / PPH / PVDF



Diaphragm Valves Screw End Manufacturing Range: 1" to 2" M.O.C.: PP / ISO PP / PPH / PVDF



Butter Fly Valves - Manual Operated Manufacturing Range: 2" to 8" M.O.C.: PP / ISO PP / PPH / PVDF



Butter-fly Valves - Gear Operated Manufacturing Range : 2" to 16" M.O.C. : PP / ISO PP / PPH / PVDF



Strainer ( Y Type ) Flanged End Manufacturing Range : 1/2" to 6" M.O.C. : PP / ISO PP / PPH / PVDF



Strainer ( Y Type ) Screw End Manufacturing Range: 1/2" to 1½" M.O.C.: PP / ISO PP / PPH / PVDF



Striner ( Basket Type )
Manufacturing Range: 1½" to 6"
M.O.C.: PP



Damper Valves - Flanged End Manufacturing Range : 4" to 12" M.O.C. : PP

### **ENGINEERING ITEMS**



Scoop M.O.C. : PP



Scrapper (Big) M.O.C.: PP



Scrapper (Small)

M.O.C.: PP



**Impeller** 

Mfg Range: 16 x 32 x 1 1/4"

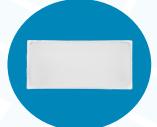
M.O.C.: PP



**Poll Ring** Mfg Range: 1", 1½", 2", 3" M.O.C. : ISO PP



**Drain Trap** Mfg Range: 4" M.O.C. : HDPE



PP Tray
Mfg Range :16" X 32" 1½",
400 x 335 x 40, 600 x 335 x 40, 800 x 335 x 40,
900 x 335 x 40, 980 x 335 x 40



Threaded Nipple Mfg Range : 20 mm OD to 63 mm OD M.O.C. : PP



**Hose Nipple** Mfg Range: 1" to 4" M.O.C. : PP



**Hex Nipple** Mfg Range: 20 mm OD to 90 mm OD M.O.C.: PP



**Tail Piece Flanged** Mfg Range: 32 mm OD to 110 mm OD M.O.C.: HDPE

## ENGINEERING ITEMS



**PP Laboratory sink** Mfg Range: 600mm X 450mm X 300 mm, 560mm x 355mm x 245mm,

340mm x 340mm x 220mm



Oval Sink (S)

Mfg Range: 6" X 3", 9" X 3"



**Bottle Trap** 



**Tank Joint Chakki** 

#### **WELDING PROCESS**



#### **BUTT FUSION**

The principle of heat fusion is to heat two surfaces to a designated temperature, then fuse them together by applicaon of a sufficient force. this force causes the melted materials to flow and mix, thereby resulng in fusion. When fused according to the pipe and/or fing manufacturer's procedures, the joint area becomes as strong as or stronger than the pipe itself in both tensil and pressure properties. As soon as the joint cools to near ambient temperature, it is ready for handling.

## The 6 steps involved in making a butt fusion joint are:

- Securely fasten the componets to be joined
- Face the pipe ends
- Align the pipe profile
- Melt the pipe interfaces
- Join the two profiles together
- Hold under pressure



#### **SOCKET FUSION**

This technique consists of simultaneously heating both the external surface of the pipe and the internal surface of the socket fitting until the material reaches

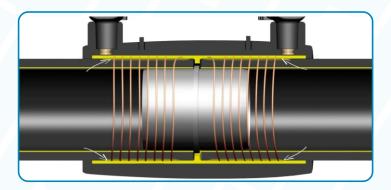
fusion temperature; inspecting the melt pattern; inserting the pipe end into the socket; and holding it in place until the joint cools . Figure 6.4 illustrates a typical socket fusion joint. Mechanical equipment is available and should be used for sizes larger than 2-inch diameter to attain the increased force required and to assist in alignment.

### Follow These general steps when performing socket fusion:

- Select the equipment
- square and prepare the pipe ends.
- Align the pipe profile
- Heat the parts
- Join the parts
- Allow to cool

#### **ELECTRO-FUSION WELDING PROCESS**





#### **HOW DOES ELECTRO FUSION WORKS**

The characteristics of the fitting to be welded, such as the fusion time, are registered via a barcode on the fitting. An electrofusion control unit (ECU) supplies the electrical energy necessary to heat the coil. When the coil is energised, the material adjacent to it melts and forms an expanding pool which comes into contact with the surface of the pipe. The continued introduction of heat energy causes the pipe surface to melt and a mixing of pipe melt and fitting melt takes place; this is vital to produce a good weld. Following the termination of the heat cycle, the fitting and the pipe are left to cool and the melted material solidifies to form a sound joint.

#### **LIST OF MAJOR CUSTOMERS**

#### CHEMICAL AND FERTILIZER

TATA CHEMICALS LTD. HINDUSTAL LEVER LTD. MEGHMANI ORGANICS LTD. METROCHEM INDUSTRIES LTD. SOLARIS CHEMTECH LTD. CHAMBAL FERTILIZERS LTD. UNITED PHOSPHURS LTD. AGROCEL INDUSTRIES LTD. HPL MERCHEM LTD. **GUJARAT HEAVY CHEMICALS LTD.** CHEMFAB ALKALIES LTD. HINDUSTAN FLURO CARBON LTD. SAJJAN INDIA PVT. LTD. **BODAL CHEMICALS** HINDUSTAN M.I. SWACO LTD. INDIAN PHOSPHRUS LTD. ADITYA BIRLA SAM FINE O CHEM LTD. SHREE SULPHURICS LTD.

#### **OIL MFG. PLANTS.**

ADANI WILMAR LTD.
ONGC LTC
INDIAL OIL CORPN LTD.
N.K. INDUSTRIES LTD.
PARAM INDUSTRIES LTD.
GOKUL REFOILS & SOLVENT LTD.
J.M.D. OILS PVT. LTD.

#### **PHARMACEUTICALS**

TORRENT PHARMACEUTICALS
DIVI'S LABORATORIES LTD.
ZYDUS CADILA LTD.
CADILA PHARMACEUTICALS LTD.
SUR PHARMACEUTICALS LTD.

#### **TEXTILE AND CEMENT**

NANDAN DENIM LTD.
ARVIND MILLS LTD.
HINDALCO IND. LTD.
ZINDAL LTD.
AMBUJA CEMENT LTD.

#### STARCS & SUGAR

RIDDHI SIDDHI GLUCO BOILS LTD.
SANTOSH STARCH LTD.
ANIL STARCH
GNFC LTD.
EXCEL CROP CARE LTD.

#### WATER TREATMENT PLANT

ION EXCHANGE (I) LTD.
DASHION LTD.
THERMAX LTD.

#### STEEL PLANTS

TATA STEEL LTD.
HINDUSTAN ZINC LTD.
BHISHAN STEELS & STRIPS LTD.
HINDALCO INDUSTRIES LTD.
JINDAL LTD.
BINANI ZINK LTD.
L & T STEEL
ESSAR STEEL
RATNAMANI METAL & TUBES

#### POWER PLANTS

GUJARAT ELECTRICITY LTD.
GSJ ENVO LTD.
ENERGREEN POWER PLANT
BHEL POWER LTD.
NTPC

# WORKING WITH ENGINEERING CONSULTANTS:

GUJARAT ELECTRICITY LTD.
GSJ ENVO LTD.
ENERGREEN POWER PLANT
BHEL POWER LTD.
NTPC

#### **GOVT. SECTOR**

GETCO
GWSSB
AHMEDABAD MUNICIPAL CORPORATION



### **APPLICATIONS**



**PHARMACEUTICAL** 



**AGRICULTURE & GARDEN** 



**CHEMICAL AND FERTILIZER** 



WATER TREATMENT



OIL & GAS



**DRAINAGE & PLUMBING** 

### **CERTIFICATION**









### **APPROVED VENDOR FOR**











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